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**1. Identification****1.1 GHS Product identifier****Product name** 1-Ethylpiperazine**1.2 Other means of identification****Product number** PIP229**Other names** Piperazine, 1-ethyl**1.3 Recommended use of the chemical and restrictions on use****Identified uses** For industry use only.**Uses advised against** no data available**1.4 Supplier's details****Company** Acros PharmaTech Limited**Address** HongKong: Unit 3A-8, 12/F, Kaiser Centre, No. 18 Centre Street, Sai Ying Pun, HongKong  
Mainland: Suite 920, Changwu Road 888, Changzhou, Jiangsu, China**Telephone** 86(519)85265509**2. Hazard identification****2.1 Classification of the substance or mixture**

Flammable liquids, Category 3

Acute toxicity - Oral, Category 4

Skin corrosion, Category 1B

Skin sensitization, Category 1B

Serious eye damage, Category 1

Acute toxicity - Inhalation, Category 4

Specific target organ toxicity – single exposure, Category 3

**2.2 GHS label elements, including precautionary statements****Pictogram(s)****Signal word**

Danger

H226 Flammable liquid and vapour

H302 Harmful if swallowed

**Hazard statement(s)**

H314 Causes severe skin burns and eye damage

H317 May cause an allergic skin reaction

**Precautionary  
statement(s)**

H332 Harmful if inhaled

H335 May cause respiratory irritation

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof [electrical/ventilating/lighting/...] equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

**Prevention**

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P264 Wash ... thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P271 Use only outdoors or in a well-ventilated area.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P370+P378 In case of fire: Use ... to extinguish.

P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor/...if you feel unwell.

P330 Rinse mouth.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P363 Wash contaminated clothing before reuse.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Response**

P310 Immediately call a POISON CENTER/doctor/...

P321 Specific treatment (see ... on this label).

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P302+P352 IF ON SKIN: Wash with plenty of water/...

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P312 Call a POISON CENTER/doctor/...if you feel unwell.

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P403+P235 Store in a well-ventilated place. Keep cool.

**Storage**

P405 Store locked up.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

**Disposal**

P501 Dispose of contents/container to ...

**2.3 Other hazards which do not result in classification**

none

**3.Composition/information on ingredients****3.1 Substances****Chemical name Common names and synonyms CAS number EC number Concentration**

1-Ethylpiperazine	1-Ethylpiperazine	5308-25-8	none	≧ 98%
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**4.First-aid measures****4.1 Description of necessary first-aid measures****General advice**

Consult a physician. Show this safety data sheet to the doctor in attendance.

**If inhaled**

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**

Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**If swallowed**

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

**4.2 Most important symptoms/effects, acute and delayed**

no data available

**4.3 Indication of immediate medical attention and special treatment needed, if necessary**

no data available

**5.Fire-fighting measures****5.1 Extinguishing media****Suitable extinguishing media**

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**5.2 Specific hazards arising from the chemical**

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no data available

### 5.3 Special protective actions for fire-fighters

Wear self-contained breathing apparatus for firefighting if necessary.

## 6. Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust. For personal protection see section 8.

### 6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

### 6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal. Sweep up and shovel. Keep in suitable, closed containers for disposal.

## 7. Handling and storage

### 7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Avoid exposure - obtain special instructions before use. Provide appropriate exhaust ventilation at places where dust is formed. For precautions see section 2.2.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place.

## 8. Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure limit values

no data available

#### Biological limit values

no data available

### 8.2 Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

### 8.3 Individual protection measures, such as personal protective equipment (PPE)

#### Eye/face protection

Safety glasses with side-shields conforming to EN166. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

#### Skin protection

Wear impervious clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of

contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

**Respiratory protection**

Wear dust mask when handling large quantities.

**Thermal hazards**

no data available

**9. Physical and chemical properties**

<b>Physical state</b>	clear liquid
<b>Colour</b>	no data available
<b>Odour</b>	no data available
<b>Melting point/ freezing point</b>	138°C(lit.)
<b>Boiling point or initial boiling point and boiling range</b>	158°C(lit.)
<b>Flammability</b>	no data available
<b>Lower and upper explosion limit / flammability limit</b>	no data available
<b>Flash point</b>	43°C(lit.)
<b>Auto-ignition temperature</b>	no data available
<b>Decomposition temperature</b>	no data available
<b>pH</b>	no data available
<b>Kinematic viscosity</b>	no data available
<b>Solubility</b>	In water:soluble
<b>Partition coefficient n-octanol/water (log value)</b>	no data available
<b>Vapour pressure</b>	no data available
<b>Density and/or relative density</b>	0.895
<b>Relative vapour density</b>	no data available
<b>Particle characteristics</b>	no data available

**10. Stability and reactivity****10.1 Reactivity**

no data available

**10.2 Chemical stability**

Stable under recommended storage conditions.

**10.3 Possibility of hazardous reactions**

no data available

**10.4 Conditions to avoid**

no data available

**10.5 Incompatible materials**

no data available

**10.6 Hazardous decomposition products**

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no data available

**11. Toxicological information****Acute toxicity**

- Oral: no data available
- Inhalation: no data available
- Dermal: no data available

**Skin corrosion/irritation**

no data available

**Serious eye damage/irritation**

no data available

**Respiratory or skin sensitization**

no data available

**Germ cell mutagenicity**

no data available

**Carcinogenicity**

no data available

**Reproductive toxicity**

no data available

**STOT-single exposure**

no data available

**STOT-repeated exposure**

no data available

**Aspiration hazard**

no data available

**12. Ecological information****12.1 Toxicity**

- Toxicity to fish: no data available
- Toxicity to daphnia and other aquatic invertebrates: no data available
- Toxicity to algae: no data available
- Toxicity to microorganisms: no data available

**12.2 Persistence and degradability**

no data available

**12.3 Bioaccumulative potential**

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no data available

**12.4 Mobility in soil**

no data available

**12.5 Other adverse effects**

no data available

**13. Disposal considerations****13.1 Disposal methods****Product**

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

**Contaminated packaging**

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

**14. Transport information****14.1 UN Number**

ADR/RID: UN2924 IMDG: UN2924 IATA:  
UN2924

**14.2 UN Proper Shipping Name**

ADR/RID: FLAMMABLE LIQUID, CORROSIVE,  
N.O.S.

IMDG: FLAMMABLE LIQUID, CORROSIVE,  
N.O.S.

IATA: FLAMMABLE LIQUID, CORROSIVE,  
N.O.S.

**14.3 Transport hazard class(es)**

ADR/RID: 3 IMDG: 3 IATA: 3

**14.4 Packing group, if applicable**

ADR/RID: III IMDG: III IATA: III

**14.5 Environmental hazards**

ADR/RID: no IMDG: no IATA: no

**14.6 Special precautions for user**

no data available

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

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no data available

## 15. Regulatory information

### 15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
1-Ethylpiperazine	1-Ethylpiperazine	5308-25-8	none
<b>European Inventory of Existing Commercial Chemical Substances (EINECS)</b>			Listed.
<b>EC Inventory</b>			Listed.
<b>United States Toxic Substances Control Act (TSCA) Inventory</b>			Not Listed.
<b>China Catalog of Hazardous chemicals 2015</b>			Not Listed.
<b>New Zealand Inventory of Chemicals (NZIoC)</b>			Listed.
<b>Philippines Inventory of Chemicals and Chemical Substances (PICCS)</b>			Listed.
<b>Vietnam National Chemical Inventory</b>			Not Listed.
<b>Chinese Chemical Inventory of Existing Chemical Substances (China IECSC)</b>			Not Listed.

## 16. Other information

### Abbreviations and acronyms

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

### References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: [http://www.echemportal.org/echemportal/index?pageID=0&request\\_locale=en](http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en)
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>
- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

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**Disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. We as supplier shall not be held liable for any damage resulting from handling or from contact with the above product.